

M A D E R A

**Grading | Terra Collection**  
Standard Width Flooring

# GRADING

## NORTHERN WHITE OAK STANDARD WIDTH FLOORING



### PREMIUM

Premium grade showcases vertical grain with minimal pin knots and an overall linear clear looking floor with beautiful sweeping medullary rays (flecking).



### PRIME

Prime grade is a clean grade with sweeping cathedral grain, minimal pin knots and sap. Prime is less dynamic than rustic and creates a clean, modern look while retaining the natural feel of center cut planks.



### NATURAL

Natural grade offers a classic feel with smaller more frequent knots and wider cathedral graining. No large cracks or open knots and minimal heart oak.



### LIVE

Live grade is dynamic and full of character. Striking heart oak from the tree's core, handsome knots and rift and quartered edges make this floor a dynamic expression of the mighty tree itself.

## NORTHERN WHITE OAK

Quercus Alba is an extremely durable and versatile species of wood found throughout the North-East and Mid-West of the United states. Nutty brown and tight grained, this wood make incredible plank flooring and millwork.

Wood is perfectly imperfect! All images are meant to indicate general characteristics, but every MADERA wood floor is a unique expression of nature made from living material. All wood floors, no matter how high the grade, will have variation in grain and character. Please contact our team at [sales@maderasurfaces.com](mailto:sales@maderasurfaces.com) with any questions or concerns.

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New York | Los Angeles

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# PREMIUM GRADE

NORTHERN WHITE OAK STANDARD WIDTH FLOORING



## PREMIUM

Premium grade showcases vertical grain with minimal pin knots and an overall linear clear looking floor with beautiful sweeping medullary rays (flecking).

### NORTHERN WHITE OAK FLOORING: PREMIUM GRADE

WIDTH	GRAIN	SAP/HEART	KNOTS/FILLER	PATCHING	END CRACKS	CRACK-HEART
4" - 12"	Vertical grain with some deviation in grain and plenty of flecking	Mostly heart with some sap on edges	Unfilled pin knots are infrequent but allowed	Not Allowed	Not Allowed	Not Allowed

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# PRIME GRADE

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## PRIME

Prime grade is a clean grade with sweeping cathedral grain, minimal pin knots and sap. Prime is less dynamic than rustic and creates a clean, modern look while retaining the natural feel of center cut planks.

### NORTHERN WHITE OAK FLOORING: PRIME GRADE

WIDTH	GRAIN	SAP/HEART	KNOTS/FILLER	PATCHING	END CRACKS	CRACK-HEART
4" - 12"	Sweeping cathedral grain	Mostly heart with minimal sap on edges	Infrequent unfilled pin knots	Not Allowed	Not Allowed	Not Allowed

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# NATURAL GRADE

NORTHERN WHITE OAK STANDARD WIDTH FLOORING



## NATURAL

Natural grade offers a classic feel with smaller more frequent knots and wider cathedral graining. No large cracks or open knots and minimal heart oak.

### NORTHERN WHITE OAK FLOORING: NATURAL GRADE

WIDTH	GRAIN	SAP/HEART	KNOTS/FILLER	PATCHING	END CRACKS	CRACK-HEART
4" - 12"	Traditional french cut / center cut grain pattern. Includes flecking	Infrequent sap on edges of boards	Frequent filled and unfilled knots	Can be inserted on large knots	Allowed	Occasional non-structural cracks and cracks around knots allowed

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